

# Art. No. 4B7-045-38

**Article Name.** Crowd Control Barrier (type Wide leg) (available in two type)

Article No.	Length	Width.	Bar.	Weight.	Finish.
4B7-045-38 Typ1	1.1 meter	2.2 meter	14	16.5 kg	Post HDG
4B7-045-38 Typ2	1.1 meter	2.5 meter	18	18.5 kg	Post HDG

Article Information. Main frame, below center frame and leg made with pipe  $\emptyset 38 \times 1.6$  thickness and bars with pipe of  $\emptyset 16 \times 1$ mm thickness

**Shipping.** Either 576 of Typ2 or 720 Typ1 qty stuffed in 40Ft Hi Cube container and delivered in cross Europe in 8 to 11 weeks.

# Standard Information

#### Raw Material Grade

- a. Plates S355 J2HR eh  $\geq$  395 N/mm<sup>2</sup>.
- b. Pipes S235 JRH.

# **Welding Consumable**

- c. Gas Make Linda, mixture of Cargon 18 MCP with mixture of Argon 82% + Co2 18%
- d. Wire from CE certified supplier (Filler wire according to EN ISO 14341:2011)

## **Welding Standard**

- e. Welding according to EN ISO 3834-3:2006 (Part 3: standard quality requirements)
- f. Welding process according to DIN EN ISO 4063:2001 135 metal active gas welding (MAG)
- g. Qualification test of welding according to EN287-1:2004

### Hot Dip Galvanized

h. According to ISO1461

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